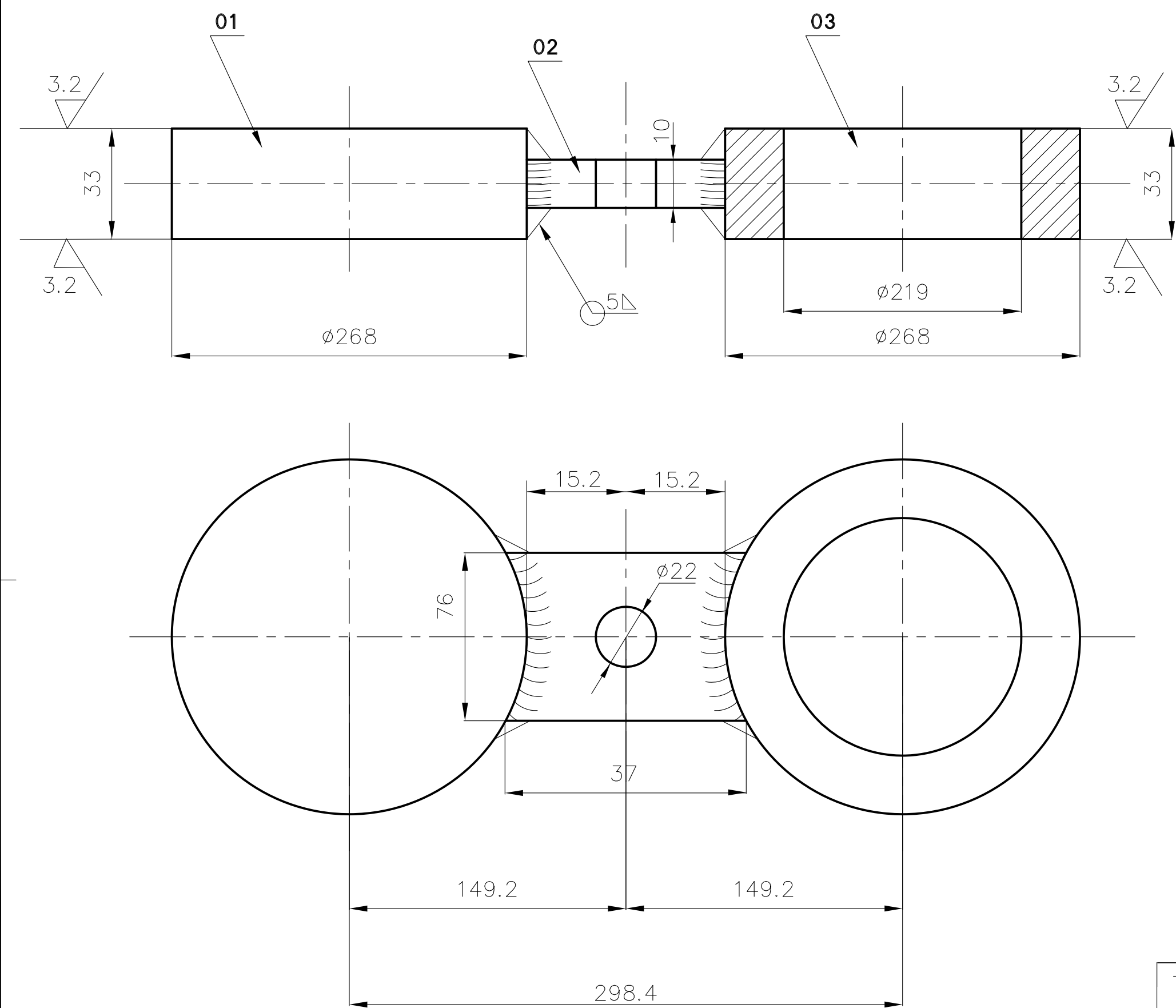


NOTES:
ALL OTHER DIMENSIONS SHALL BE AS PER ASME B16.48



03	PLATE t = 33 OD268 / ID219	3-80-345-31779		159421160000 SA515GR70	A	4 855 1
02	PLATE t = 10 76x37	3-80-345-31779		159421090000 SA515GR70	A	0 191 1
01	PLATE t = 33 ø268	3-80-345-31779		159421160000 SA515GR70	A	14 613 1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

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BHEL

BHARAT HEAVY ELECTRICALS LIMITED

PIPING CENTRE

CHENNAI 600 017

DRN

CHD

APPD

NAME

M.R.K

S.R.M

S.R.M

SIGN

—sd—

—sd—

—sd—

DATE

13.10.14

13.10.14

13.10.14

NO.OF VAR.

DEPT

GRADE OF UNTOL. DIM

SCALE

WEIGHT (KG)

REF TO ASSY / OLD DRG.

ITEM No.

CODE

C/M/F

NTS

—

TITLE

CARD CODE

PC DRAWING NO.

REV

SPECTACLE FLANGE

U 01

3-80-345-31779

00

NB200 CL150